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(54) HOOP LOCK WITH ANTI-ROTATION FEATURES

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(57) **ABSTRACT**

A hoop lock including a shackle and a crossbar, with the shackle having a pair of legs extending from a body portion, and each of the legs having a foot including a tip with a non-circular cross-section. The cross-bar includes a housing having a pair of foot-receiving openings and a pair of tip-receiving openings substantially aligned with foot-receiving openings. The tip-receiving openings are configured to matingly engage the tips such that the tips are rotationally coupled to the housing.

20 Claims, 9 Drawing Sheets



Related U.S. Application Data

continuation of application No. 14/834,105, filed on Aug. 24, 2015, now Pat. No. 9,670,698.

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Fig. 2





Fig. 6











Fig. 12





Fig. 13a







Fig. 14a

Fig. 14b













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HOOP LOCK WITH ANTI-ROTATION FEATURES

CROSS-REFERENCE TO RELATED APPLICATIONS

The present application is a continuation of U.S. patent application Ser. No. 15/615,036 filed Jun. 6, 2017 and issued as U.S. Pat. No. 10,240,367, which is a continuation of U.S. patent application Ser. No. 14/834,105 filed Aug. 24, 2015 and issued as U.S. Pat. No. 9,670,698, which claims the benefit of U.S. Provisional Application Ser. No. 62/040,929 filed on Aug. 22, 2014, the contents of each application are hereby incorporated herein by reference in their entirety.

TECHNICAL FIELD

The present invention generally relates to hoop locks, and more particularly, but not exclusively, to hoop locks having a removable shackle. 20

BACKGROUND

Hoop locks are commonly used to secure a portable object such as a bicycle to a stationary object such as a rack. These ²⁵ types of hoop locks are sometimes referred to as shackle locks, U-locks, or bicycle locks. Some locks of this type have certain limitations, such as those relating to resistance to tampering and attack. Therefore, a need remains for further improvements and developments in this area of ³⁰ technology.

SUMMARY

An exemplary hoop lock includes a shackle and a cross-³⁵ bar. The shackle includes a pair of legs extending from a body portion. Each of the legs includes a foot comprising a tip with a non-circular cross-section. The cross-bar comprises a housing including a pair of foot-receiving openings, and a pair of tip-receiving openings aligned with the foot-⁴⁰ receiving openings. The tip-receiving openings are configured to matingly engage the tips such that the tips are rotationally coupled to the housing. Further embodiments, forms, features, and aspects of the present application shall become apparent from the description and figures provided ⁴⁵ herewith.

BRIEF DESCRIPTION OF THE FIGURES

FIG. **1** is a cross-sectional illustration of a hoop lock 50 including a shackle according to one embodiment.

FIG. **2** is a perspective illustration of a portion of the hoop lock illustrated in FIG. **1**.

FIG. **3** is a perspective illustration of a distal end portion or foot of the shackle illustrated in FIG. **1**.

FIG. **4** is an end view of the distal tip of the foot illustrated in FIG. **3**.

FIG. **5** is a perspective illustration of a distal end portion or foot of a shackle according to another embodiment.

FIG. **6** is an end view of the distal tip of the foot illustrated 60 in FIG. **5**.

FIG. **7** is a perspective illustration of a distal end portion or foot of a shackle according to another embodiment.

FIG. **8** is an end view of the distal tip of the foot illustrated in FIG. **7**.

FIG. 9 is a perspective illustration of a distal end portion or foot of a shackle according to another embodiment.

FIG. 10 is an end view of the distal tip of the foot illustrated in FIG. 9.

FIG. **11** is a perspective illustration of a distal end portion or foot of a shackle according to another embodiment.

FIG. 12 is an end view of the distal tip of the foot illustrated in FIG. 11.

FIGS. **13***a* and **13***b* respectively illustrate an end view and a side view of a distal tip of the foot of a shackle according to another embodiment.

FIGS. **14***a* and **14***b* respectively illustrate an end view and a side view of a distal tip of the foot of a shackle according to another embodiment.

FIGS. **15***a* and **15***b* respectively illustrate an end view and a side view of a distal tip of the foot of a shackle according ¹⁵ to another embodiment.

FIGS. **16***a* and **16***b* respectively illustrate an end view and a side view of a distal tip of the foot of a shackle according to another embodiment.

DETAILED DESCRIPTION OF ILLUSTRATIVE EMBODIMENTS

For the purposes of promoting an understanding of the principles of the invention, reference will now be made to the embodiments illustrated in the drawings and specific language will be used to describe the same. It will nevertheless be understood that no limitation on the scope of the invention is hereby intended. Any alterations and further modifications in the described embodiments, and any further applications of the principles of the invention as described herein are contemplated as would normally occur to one skilled in the art to which the invention relates.

With reference to FIGS. 1 and 2, a hoop lock 100 according to one embodiment generally comprises a shackle 110 and a crossbar 120, which includes a housing 130 and a locking mechanism 140. As described in further detail below, the shackle 110 and crossbar 120 are separable, and the locking mechanism 140 is configured to selectively secure the crossbar 120 to the shackle 110. The lock 100 may be used to secure a first object 102 to a second object 104 such as, for example, to prevent unauthorized separation or theft of the objects 102, 104.

The illustrative shackle **110** includes a pair of legs **112** extending from opposite ends of a central body **114**. In the illustrated form, the legs **112** are arranged substantially parallel to one another, and the central body **114** is curved or arcuate-shaped such that the shackle **110** is substantially U-shaped. However, it is also contemplated that the shackle **110** may take on another shape or configuration. For example, the central body **114** may be substantially rectilinear, or portions of the legs **112** may be obliquely offset from one another.

Each of the legs 112 comprises a foot 116, and the feet 116 are arranged substantially parallel to one another. Each foot 116 includes cylindrical portion 117, a groove 118 formed in the cylindrical portion 117, and a tip 150. One or both of the legs 112 may include a frustoconical tapered portion 119 connecting the cylindrical portion 117 to the corresponding tip 150. When the shackle 110 is coupled to the crossbar 120, each foot 116 is positioned in the housing 130. While other geometries are contemplated, the illustrated legs 112, feet 116, and tapered portions 119 each have a substantially circular cross-section. Each of the tips 150, however, has a non-circular cross-section, as will be illustrated and described in further detail below.

The exemplary housing 130 is configured as a tube defining an internal cavity 132 in which the locking mecha-

nism 140 is positioned and seated. The housing 130 includes a pair of foot-receiving openings 134 and a pair of tipreceiving openings 136 aligned with the foot-receiving openings 136. The foot-receiving openings 134 are sized and configured to receive the feet 116, and the tip-receiving 5 openings 136 are sized and configured to receive the tips 150. As illustrated in FIG. 2, when the shackle 110 is coupled to the crossbar 120, the tips 150 are positioned or seated in the tip-receiving openings 136.

The locking mechanism 140 is configured to secure the 10 shackle 110 to the crossbar 120 in a locked state, and to permit separation of the shackle 110 and the crossbar 120 in an unlocked state. The illustrative locking mechanism 140 generally includes a lock cylinder 142, a cam 144 connected to the lock cylinder 142, and a pair of deadbolts 146 engaged 15 with the cam 144. The lock cylinder 142 includes a shell 147 coupled to the housing 130, and a spindle 148 which is rotatable with respect to the shell 147 upon insertion of a proper key 149 (FIG. 2). The cam 144 is rotationally coupled with the spindle 148, and is configured to extend and retract 20 the deadbolts 146 in response to rotation of the spindle 148. While the illustrated lock mechanism 140 includes a keyoperable lock cylinder 142, it is also contemplated that other forms of lock mechanism may be utilized. For example, in certain embodiments, the lock mechanism 140 may include 25 a combination lock mechanism in addition to or in lieu of the lock cylinder 142.

In FIG. 1, the deadbolts 146 are positioned in an extended position and are engaged with the feet 116. More specifically, the end of each deadbolt 146 is received in the groove 30 118 of one of the feet 116. With the deadbolts 146 engaged with the feet 116, the shackle 110 cannot be removed from the crossbar 120, thereby defining the locked state. When the key 149 is inserted and the spindle 148 is rotated, the cam 144 retracts the deadbolts 146 to a retracted position. In the 35 retracted position, the deadbolts 146 do not engage the feet 116, and the shackle 110 can be separated from the crossbar 120, thereby defining the unlocked state.

With additional reference to FIGS. 3 and 4, each tip 150 extends from a base 151 to an end surface 152. The base 151 40 is defined by the terminus of the tapered portion 119, and is substantially circular about a center point 153. As illustrated in FIG. 4, each tip 150 has a non-circular cross-sectional geometry, and each tip-receiving opening 136 has a geometry corresponding to that of the tip 150. In the illustrated 45 form, the tip 150 includes a flat engagement surface 154 and a curved or arcuate side surface 156 which defines a segment of a circle formed about the center point 153. The engagement surface 154 may, for example, define a 45° angle with respect to two perpendicular radii of the arcuate surface 156. 50 While the illustrated engagement surface 154 is obliquely offset with respect to a depth dimension of the groove 118, it is also contemplated that the engagement surface 154 may be arranged parallel or perpendicular to the depth dimension 55 of the groove 118.

During manufacture, the tip **150** may initially be configured as a substantially cylindrical tip extending from the circular base **151**. The engagement surface **154** may be formed by milling or machining away a portion of the cylindrical tip. For example, a milling bit may be passed ⁶⁰ along a straight line offset from and arranged parallel to a diameter of the base **151**.

With specific reference to FIGS. 2 and 4, when the shackle 110 is coupled to the crossbar 120, the non-circular tips 150 are received in the tip-receiving openings 136. The tip- 65 receiving openings 136 are configured to receive and matingly engage the tips 150 such that the tips 150 are rota-

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tionally coupled to the housing 130. Each of the tipreceiving openings 136 may have a geometry corresponding to the non-circular cross-section of the tip 150. As illustrated in FIG. 4, each tip-receiving opening 136 includes a flat engagement edge 137 corresponding to the flat engagement surface 154, and a curved or arcuate edge 138 corresponding to the curved or arcuate side surface 156. The tip-receiving openings 136 and the tips 150 may be configured such that each tip-receiving opening 136 is capable of receiving each of the tips 150, thereby enabling the shackle 110 to be coupled to the crossbar 120 in either of two orientations. For example, the tip-receiving openings 136 may be mirror images of one another, and the tips 150 may likewise be mirror images of one another.

A common form of attempting to defeat a hoop lock (such as the lock 100) is to cut through one of the legs 112, as depicted by the cut 106 illustrated in FIG. 1. Once the leg 112 is cut, the attacker manually rotates the uncut leg 112, using the central body 114 as a lever arm. If the central body 114 is sufficiently rotated, a gap forms at the cut 106, thereby allowing one or both of the objects 102, 104 to be removed from the shackle 110 through the gap. While the deadbolts of conventional hoop locks resist rotation of the legs, it has been found that certain conventional systems remain susceptible to the above-described type of cut attack.

With the shackle 110 coupled to the crossbar 120 as described above, engagement between the tip-receiving openings 136 and the tips 150 rotationally couples the feet 116 to the housing 130. As a result, the crossbar 120 substantially prevents rotation of the legs 112, thereby preventing formation of the above-described gap. The term "substantially" as used herein may be applied to modify a quantitative representation which could permissibly vary without resulting in a change in the basic function to which it relates. For example, with the tip 150 engaged with the tip-receiving opening 136, the leg 116 may permissibly be capable of slight rotation if the above-described gap formation is prevented. With the legs 112 unable to rotate, the attacker must make a second cut 108 in the shackle 110 such that a portion of the shackle 110 can be removed to form a gap through which the objects 102, 104 can be passed.

FIGS. **5-10** depict tip-receiving openings and feet including tips according to other embodiments. The tip-receiving openings, feet, and tips are shaped and configured substantially similar to the tip-receiving openings **136**, feet **116** and tips **150**. Unless indicated otherwise, similar reference characters are used to indicate similar elements and features. In the interest of conciseness, the following descriptions focus primarily on features that are different than those described above with regard to the tip-receiving openings **136**, feet **116** and tips **150**.

With reference to FIGS. 5 and 6, a tip 250 according to one embodiment includes a curved or arcuate side surface 256 and a concave arcuate engagement surface 254. The tip-receiving opening 236 has a geometry corresponding to that of the tip 250, and includes a convex engagement edge 237 corresponding to the concave engagement surface 254. In the illustrated form, the arcuate engagement surface 254 has an arc radius greater than that of the arcuate side surface 256. In other embodiments, the arc radius of the concave engagement surface 254 may be equal to or less than that of the arcuate side surface 256. Additionally, while the exemplary engagement surface 254 is formed on the opposite side of the center point 253 as the groove 218, it is also contemplated that the engagement surface may be oriented and arranged in another manner.

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During manufacture, the tip **250** may begin as a substantially cylindrical tip having a circular cross-section corresponding to that of the base **251**, and the engagement surface **254** may be formed by milling or machining away a portion of the cylindrical tip. For example, a milling bit may be 5 passed along a straight line toward the center point **253** such that the engagement surface **254** has a radius of curvature corresponding to the radius of the milling bit.

With reference to FIGS. 7 and 8, a tip 350 according to another embodiment includes a convex engagement surface 10 354 which has an arc radius greater than that of the arcuate side surface 356. The tip-receiving opening 336 is defined, in part, by a concave engagement edge 337 corresponding to the convex engagement surface 354.

With reference to FIGS. 9 and 10, a tip 450 according to 15 another embodiment includes a pair of flat engagement surfaces 454 that join or intersect one another at a vertex 455. The tip-receiving opening 436 likewise includes a pair of engagement edges 437 joining one another at a vertex. While the illustrated engagement surfaces 454 are arranged 20 substantially perpendicular to one another, it is also contemplated that the engagement surfaces 454 may be offset from one another at an oblique angle. In such forms, the engagement edges 437 may be offset from one another at a substantially equivalent oblique angle. 25

With reference to FIGS. 11 and 12, a tip 550 according to another embodiment includes a pair of engagement surfaces 554 and a pair of curved or arcuate side surfaces 556 connecting the engagement surfaces 554. The tip-receiving opening 536 likewise includes a pair of flat engagement 30 edges 537 and a pair of arcuate edges 538 connecting the engagement edges 537. In the illustrated form, the engagement surfaces 554 are obliquely offset from one another. In other embodiments, two or more flat engagement surfaces may be arranged parallel with or perpendicular to one 35 another, and at least some of the flat engagement surfaces may be formed adjacent the curved or arcuate side surfaces.

FIGS. **13-16** depict feet including tips according to further embodiments. Each of the feet is configured substantially similar to the feet **116**, and each of the tips is configured 40 substantially similar to the tips **150**. Unless indicated otherwise, similar reference characters are used to indicate similar elements and features. In the interest of conciseness, the following descriptions focus primarily on features that are different than those described above with regard to the 45 feet **116** and tips **150**. While not specifically illustrated, it should be understood that a tip-receiving opening in each of the embodiments described hereinafter may have a shape corresponding to that of the tip.

With reference to FIGS. 13a and 13b, a tip 650 according 50 to another embodiment includes four flat engagement surfaces 654. Each of the engagement surfaces 654 is arranged either parallel or perpendicular to a depth dimension of the groove 618 such that the face 652 is substantially square-shaped. Additionally, the tip 650 is positioned and arranged 55 generally concentric with the foot 616, and the greatest dimension of the face 652 is less than the diameter of the foot 616.

With reference to FIGS. 14*a* and 14*b*, a tip 750 according to another embodiment includes four flat engagement surfaces 754. Each of the engagement surfaces 754 is angularly offset, for example, by about 45° with respect to a depth dimension of the groove 718, thereby resulting in a face 752 that is diamond-shaped. Additionally, the greatest dimension of the face 752 is substantially equal to the diameter of the 65 foot 716 such that the diamond-shaped face 752 is circumscribed by the circular cross-section of the foot 716. 6

With reference to FIGS. 16*a* and 16*b*, a tip 950 according to another embodiment includes a pair of parallel engagement surfaces 954 connected by a pair of curved or arcuate surfaces 956. In the illustrated form, the engagement surfaces 954 are arranged substantially parallel to the depth dimension of the groove 918. In other embodiments, the engagement surfaces 954 may be arranged substantially perpendicular to or obliquely offset with respect to the depth dimension of the groove 918.

With reference to FIGS. 16*a* and 16*b*, a tip 950 according to another embodiment includes a pair of parallel engagement surfaces 952 connected by a pair of curved or arcuate surfaces 954. In the illustrated form, the engagement surfaces 952 are arranged substantially parallel to the depth dimension of the groove 918. In other embodiments, the engagement surfaces 952 may be arranged substantially perpendicular to or obliquely offset with respect to the depth dimension of the groove 918.

While the invention has been illustrated and described in detail in the drawings and foregoing description, the same is to be considered as illustrative and not restrictive in character, it being understood that only the preferred embodiments have been shown and described and that all changes and modifications that come within the spirit of the inventions are desired to be protected.

It should be understood that while the use of words such as preferable, preferably, preferred or more preferred utilized in the description above indicate that the feature so described may be more desirable, it nonetheless may not be necessary and embodiments lacking the same may be contemplated as within the scope of the invention, the scope being defined by the claims that follow. In reading the claims, it is intended that when words such as "a," "an," "at least one," or "at least one portion" are used there is no intention to limit the claim to only one item unless specifically stated to the contrary in the claim. When the language "at least a portion" and/or "a portion" is used the item can include a portion and/or the entire item unless specifically stated to the contrary.

What is claimed is:

- 1. An apparatus, comprising:
- a shackle including:
- a body portion;
- a first leg extending from the body portion and including a first foot; and
- a second leg extending from the body portion and including a second foot;

wherein each foot comprises:

- a tip portion having a non-circular outer crosssection; and
- a groove; and
- a tubular cross-bar having curved inner and outer surfaces, the tubular cross-bar extending in a longitudinal direction and including:

an internal cavity;

- a pair of first openings extending from the curved outer surface to the curved inner surface, offset from one another in the longitudinal direction, and sized and configured to receive the first and second feet; and
- a pair of second openings extending from the curved inner surface to the curved outer surface, offset from one another in the longitudinal directionn and sized and configured to receive the tip portions of the first and second feet, each of the second openings having a non-circular inner cross section corresponding to the non-circular outer cross section of the tip portions;

wherein the first and second feet extend through the pair of first openings such that the tip portions are received in the second openings; and

a lock mechanism including a pair of deadbolts positioned in the housing, the lock mechanism having a locked ⁵ state in which each deadbolt is engaged with the groove of a corresponding one of the feet and retains the corresponding foot within the housing, and an unlocked state in which the deadbolts do not prevent removal of the feet from the housing. ¹⁰

2. The apparatus of claim **1**, wherein the non-circular outer cross-section of each of the tip portions comprises an arcuate segment and at least one additional segment.

3. The apparatus of claim 2, wherein the at least one $_{15}$ additional segment comprises at least one straight segment.

4. The apparatus of claim 3, wherein the at least one straight segment comprises a first straight segment and a second straight segment.

5. The apparatus of claim **4**, wherein the non-circular $_{20}$ outer cross-section of each tip portion further comprises a second arcuate segment, wherein the first straight segment and the second straight segment connect the arcuate segment and the second arcuate segment.

6. The apparatus of claim **4**, wherein the first straight ²⁵ segment and the second straight segment are angled relative to one another.

7. The apparatus of claim 5, wherein the first straight segment and the second straight segment meet at a vertex.

8. The apparatus of claim 2, wherein the at least one 30 additional segment comprises at least one curved segment.

9. The apparatus of claim **1**, wherein the outer cross-section of each tip portion is D-shaped.

10. The apparatus of claim **1**, wherein each foot further comprises a cylindrical portion having a circular outer 35 cross-section; and

wherein the cylindrical portions of the feet are received in the pair of first openings.

11. The apparatus of claim 1, wherein the tip portions are mirror images of one another. 40

12. An apparatus, comprising:

a shackle including:

a body portion;

- a first leg extending from the body portion and including a first foot and
- a second leg extending from the body portion and including a second foot
- wherein each foot comprises:
 - a tip portion having a non-circular outer crosssection, wherein the outer cross-section of each tip 50 portion is crescent-shaped; and
 - a groove; and
- a tubular housing extending in a longitudinal direction and including:

an internal cavity;

- a pair of first openings offset from one another in the longitudinal direction and sized and configured to receive the first and second feet; and
- a pair of second openings offset from one another in the longitudinal direction and sized and configured to 60 receive the tip portions of the first and second feet, each of the second openings having a non-circular inner cross section corresponding to the non-circular outer cross section of the tip portions;
- wherein the first and second feet extend through the 65 pair of first openings such that the tip portions are received in the second openings; and

a lock mechanism including a pair of deadbolts positioned in the housing, the lock mechanism having a locked state in which each deadbolt is engaged with the groove of a corresponding one of the feet and retains the corresponding foot within the housing, and an unlocked state in which the deadbolts do not prevent removal of the feet from the housing.

13. An apparatus, comprising:

- a shackle comprising a pair of legs, each leg including a foot portion defining a groove and a tip having an outer cross-section;
- a tubular cross-bar having curved inner and outer surfaces, the tubular cross-bar extending in a longitudinal direction, the cross-bar including a pair of first openings and a pair of second openings, the cross-bar including an internal cavity in communication with the openings, wherein the first openings extend from the curved outer surface to the curved inner surface and are offset from one another in the longitudinal direction and the legs extend through the first openings, wherein the second openings extend from the curved inner surface to the curved outer surface, are offset from one another in the longitudinal direction and the tip of each foot portion is received in a corresponding and respective one of the second openings, and wherein each of the second openings has an inner cross-section corresponding to the outer cross-section of the tip of the corresponding leg; and
- a lock mechanism positioned in the internal cavity of the cross-bar and including a pair of deadbolts, the lock mechanism having a locked state in which each deadbolt is engaged with the groove of a corresponding one of foot portions and retains the corresponding foot portion in engagement with the cross-bar, the lock mechanism having an unlocked state in which the deadbolts do not prevent removal of the foot portion from the cross-bar; and
- wherein the outer cross-section of each tip and the inner cross-section of each second opening in the cross-bar has a non-circular shape.

14. The apparatus of claim 13, wherein each of the second openings in the cross-bar has a size and shape corresponding to the outer cross-section of the corresponding tip.

15. The apparatus of claim **13**, wherein the tips are mirror images of one another.

16. An apparatus, comprising:

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- a shackle comprising a pair of feet, each foot including a tip portion having a non-circular outer cross-section;
- a tubular cross-bar having curved inner and outer surfaces and extending along a longitudinal axis, the tubular cross-bar comprising:
 - an internal cavity extending along the longitudinal axis; a pair of first openings extending from the curved outer surface to the curved inner surface, wherein the pair of first openings are longitudinally offset from one another; and
 - a pair of second openings extending from the curved inner surface to the curved outer surface, wherein the pair of second openings are longitudinally offset from one another and are positioned diametrically opposite the pair of first openings, wherein each of the second openings has a non-circular inner crosssection corresponding to the non-circular outer cross-section such that the second openings are sized and shaped to matingly receive the tip portions of the feet; and

a lock mechanism positioned in the internal cavity and comprising a pair of deadbolts, the lock mechanism having a locking state in which the deadbolts prevent removal of the feet from the cross-bar, the locking mechanism having an unlocked state in which the 5 deadbolts do not prevent removal of the feet from the cross-bar.

17. The apparatus of claim **16**, wherein each of the non-circular outer cross-section and the non-circular inner cross-section comprises an arcuate segment defining a por- 10 tion of a circle, and an additional segment that is not defined by the circle.

18. The apparatus of claim **16**, wherein the pair of feet are operable to extend through the pair of first openings such that the tip portions are received in the second openings. 15

19. The apparatus of claim **16**, wherein the tip portions are mirror images of one another.

20. An apparatus, comprising:

- a shackle comprising a pair of feet, each foot including a tip portion having a non-circular outer cross-section; 20
- a cross-bar extending along a longitudinal axis, the crossbar comprising:

an internal cavity extending along the longitudinal axis;

- a pair of first openings, wherein the pair of first openings are longitudinally offset from one another; and
- a pair of second openings, wherein the pair of second openings are longitudinally offset from one another and are positioned diametrically opposite the pair of first openings, wherein each of the second openings has a non-circular inner cross-section corresponding to the non-circular outer cross-section such that the second openings are sized and shaped to matingly receive the tip portions of the feet, and wherein each of the non-circular outer cross-section and the noncircular inner cross-section comprises a convex portion and a concave portion; and
- a lock mechanism positioned in the internal cavity and comprising a pair of deadbolts, the lock mechanism having a locking state in which the deadbolts prevent removal of the feet from the cross-bar, the locking mechanism having an unlocked state in which the deadbolts do not prevent removal of the feet from the cross-bar.

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